



PACKAGING

VS 320 14 PACKAGING MACHINE

Technical Data

Dimensions:	Length:	approx. 4370 mm
	Width:	approx. 2260 mm
	Height:	min. 955 mm
	Table level:	min. 1730 mm
Product dimensions: (other dimensions upon request)	Length:	max. 360 mm
	Width:	max. 360 mm
	or Diameter:	max. 360 mm
	Height:	max. 150 mm
Weight:	1700 kg	
Capacity:	up to 35 cycles / min (stepless adjustable, capacity depending on the product)	
Controller:	Omron	
Frequency controller:	Hitachi	
Packaging material:	pre-manufactured plastic bags or paper bags (depending on the closure)	
Power supply:	230/400 Volt / 50 Hz	
Power input:	4.0 kW	
Compressed air:	min. 6.0 bar (ISO 8573-1)	

Available additional equipment:

- › Stainless steel version
- › Quality closure
- › Double clip tape roll
- › Hot foil printer 'HPD' for labelling plastic clip tape
- › Clean room design in several stages

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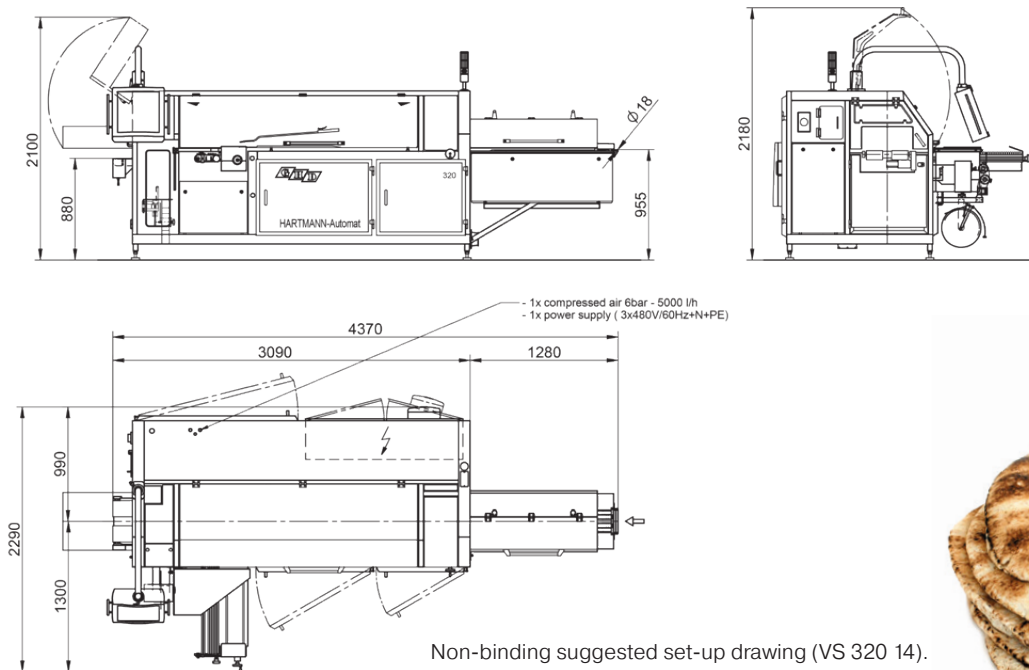
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VS 320 14

Packaging Machine for flat bread

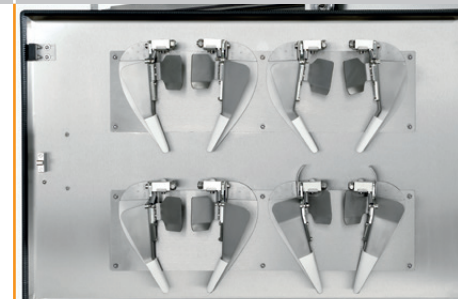
Fully automatic bag packaging machine for stacked flat breads with medium and large diameters. Due to its universal application for packaging and sealing of film and paper bags, the automatic machine VS 320 14 meets the internationally complex packaging requirements. The design of the drive concept guarantees a constant switching point accuracy of all functions and reduces maintenance to a minimum. Due to the consistent separation of the product working area from the mechanical drive, this machine concept also meets all clean room requirements.



The packaging machine is available in the following versions:
Type VS 320 14: basic model, output up to 35 cycles / min, adjustable

Inside of door

Always within reach: product-specific spreading plates are stored at the inside of the door.



Clip tape roll

Also available with 2 spools to prevent downtimes during fill-up or change over.



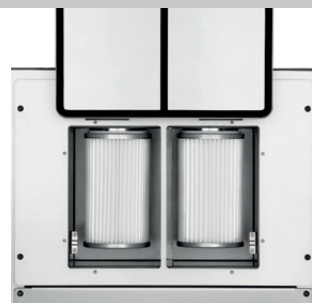
Packaging machines VS 320 14 at a glance

- › Bag aspirator (with vacuum)
- › Switch-off device when the last bag is removed from the bag stack
- › Automatic bag table
- › Sterile filter for sterilizing the compressed air in contact with the product
- › Filter chamber with screwable filter cartridges before the suction blower
- › Pulse-controlled bag pre-opening and bag inflation device
- › Infinitely variable height and width adjustable spreading plates with quick release fastener
- › Integrated closing unit
- › Height-adjustable deposit table in the closing station



Filter chamber

Easy access for daily cleaning of the vacuum filters.



Display

Intuitive operation via touch screen.



Outfeed belt

Timed outfeed belt for the careful and efficient transport of the closed packages out of the machine.



Automatic bag magazine „ABM“

The bag stacks can be refilled while the equipment is in operation.



Optional: Printing unit

Hot foil printer „HPD“ for labelling plastic clip tape.

